	Section Title		Prepared by
	Finished Goods Specification	7" RODS 010	Hershey Salty Snacks 123 Harvest Road Bluffton, IN 46714
	Section #		Date of Revision
	SPEC 010	Food Safety and Quality Systems SOP Manual	9/10/2025

**Product Number:**

010 – Standard Enriched 7" Rod Pretzels

**Product Description:**

A traditional 7" Rod Pretzel has an average length of 7 ½" and is approximately 7/16" in diameter. It is dark brown in color with a high gloss shine. The interior has a light flaky texture with a slightly off-white to tan color. The 7" Rod Pretzel is topped with a clear rock salt. The 7" Rod Pretzels have a bulk density of 10.75 lbs/cubic feet.

**Storage Information:**

Pretzels should be handled with care. Product will be stored and shipped at ambient temperatures.

**Characteristics:**

	Target	Operating Range Min Max	Acceptable Range Min Max	Frequency	Method
Moisture	3.0	2.0 – 4.0	1.0 – 5.0	1/Hour	PerCon NIR
pH	8.0	7.5 – 8.5	7.0 – 9.5	1/Hour	Orion Lab Star PH 111
Count/Lb.	42	40 – 45	38 – 47	1/Hour	Gram Balance
Salt	3.0	2.7 – 3.3	2.0 – 4.0	1/Hour	NanoNord Tveskaeg
Color	32	30 – 34	29 – 35	1/Hour	Hunter
Length	7.5	7.38 – 7.63	7.38 – 7.63	1/Hour	Calipers
Breakage		< 10 %	< 15 %	1/Hour	Physical weight whole vs. broken


**Flavor/Texture:**

If any of the flavor/texture characteristics listed below is detected, the product is to be considered out of specification and shall not be shipped.

1. Over-baked
2. Rancid
3. Lack of crispness
4. Stale
5. Bland
6. Biting
7. After taste (too much caustic)

**Ingredient Listing:**

Enriched Wheat Flour (Wheat Flour, Niacin, Reduced Iron, Thiamin Mononitrate, Riboflavin, Folic Acid), Corn Syrup, Salt, Vital Wheat Gluten, Vegetable Oil (May contain one or more of the following: Canola, Corn, Soybean), Sodium Bicarbonate, Yeast.

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**Allergen(s) Present:**

Wheat

**Formula Range:**

Ingredient	Percent	Range
Enriched Wheat Flour	93.5 %	± 1% by weight
Corn Syrup	2.1 %	± 1% by weight
Rock Salt	2.0 %	± 1% by weight
Vital Wheat Gluten	1.2 %	± 1% by weight
*Vegetable Oil	1.0 %	± 1% by weight
Soda	< 1.0 %	± 1% by weight
Yeast	< 1.0 %	± 1% by weight

*\*May contain one or more of the following: Canola, Corn, Soybean*

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### Serving Information:

Nutrition Facts	
servings per container	
<b>Serving size 1oz. (28g/About 3 Pieces)</b>	
Amount per serving	
<b>Calories</b>	<b>110</b>
% Daily Value*	
<b>Total Fat 1g</b>	<b>1%</b>
Saturated Fat 0g	0%
Trans Fat 0g	
<b>Cholesterol 0mg</b>	<b>0%</b>
<b>Sodium 280mg</b>	<b>12%</b>
<b>Total Carbohydrate 22g</b>	<b>8%</b>
Dietary Fiber 1g	4%
Total Sugars less than 1g	
Includes 0g Added Sugars	0%
<b>Protein 3g</b>	
Vitamin D 0mcg	0%
Calcium 10mg	0%
Iron 1.3mg	8%
Potassium 60mg	2%
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	

### Approval:

Company Name:	
Signature:	
Title:	
Date:	

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