



CARGILL COCOA & CHOCOLATE,INC
12500 WEST CARMEN AVENUE
MILWAUKEE WI 53225-6100
USA

WILBUR BUDS®SSWT CHOC BUD 20LB 4/5LB CTN

MATERIAL NUMBER:100000905

VALIDITY DATE (MM/DD/YYYY):07/28/2025

MATERIAL UPC CODE:

DATE REVISED (MM/DD/YYYY):07/28/2025

STATUS:Current

MATERIAL DESCRIPTION:WILBUR BUDS®SSWT CHOC BUD 20LB 4/5LB CTN

ANALYTICAL SPECIFICATIONS

PHYSICAL	MIN	TARGET	MAX	UOM	METHOD
Item Count Per Lb	105	115	125	Ea/LB	

MICRO	MIN	TARGET	MAX	UOM	METHOD
E Coli		<3 MPN/g			COLIFORM/E-COLI, MPN, FDA/BAM, 8TH EDT.
Salmonella/375 grams		NEGATIVE			FDA/BAM, ACR 3rd-Party Lab FSNS
Coliforms		<10 MPN/g			COLIFORM/E-COLI, MPN, FDA/BAM, 8TH EDT.
Yeast & Mold			100	CFU/g	FDA/BAM. CHPT 18, 8TH EDT, YEAST & MOLD
Aerobic Plate Count			20,000	CFU/g	FDA BAM, CHPT 3, 8TH EDT.

INGREDIENT STATEMENTS:
Semisweet chocolate (sugar, chocolate liquor, cocoa butter, milk fat, vanilla, soya lecithin -an emulsifier). This item may contain Peanuts, Tree Nuts, Wheat and/or Eggs.

DIET STATEMENTS:

0 Absence & no risk of cross contamination.
1 Present in product.
2 Present in products manufactured on same line.
3 Present in same manufacturing plant.
Eggs or Egg Derivative: 2/3

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STATEMENTS (continued...)

Dairy or Dairy Derivative: 1/2/3

Soybean Lecithin: 1/2/3

Gluten (wheat, rye, oats, barley): 2/3

Sesame, Celery Seeds: 0

Shellfish/Fish: 0

Peanuts: 2/3

Tree Nuts(walnut, hazelnut, pecan, cashew, almond, pistachio, macadamia, filbert, brazil nut, coconut):2/3

HANDLING STATEMENTS:

Food Safety Requirements: Cargill Cocoa & Chocolate GMP's (SOP LGG-008 rev. 07/03/06)are to be followed by employees working with Cargill Cocoa & Chocolate products. All packing equipment must be thoroughly cleaned & sanitized before running each of the following categories of products and when switching from one category to another: semisweet (dark) products, milk-containing products, and nut-containing products.

If available, all finished product is to be run through a metal detector with sensitivity to detect 0.8mm Ferrous test rod and a 0.8mm non-Ferrous test rod. Monitoring frequency, metal detector test procedure, and malfunction protocol are to be completed as described in procedure COP 004.

Traceability Requirement: All finished product containers and product cases from 50 lb. boxes through 5.5oz. boxes must have two lot numbers on them for Lot identification; one lot number identifies the date bulk chocolate was produced at Cargill Cocoa & Chocolate, the other indicates the date and shift buds were moulded, as described in procedure COP 002.

Packaging:

Total weight = 5lb minimum.; 4boxes/case; approx. 20 lbs. per case

Special Instructions: The following are to be included with each shipment:

1. Bill of Lading listing product type, lot numbers, cartons size, and number of cartons in shipment.
2. For each lot Number shipped a copy of COP 004 Quality Control Audit Bud Form.
3. Above document should be in an envelope marked "Attention Quality Assurance Manager".

Storage: All Cargill Cocoa & Chocolate product must be stored in temperature & humidity controlled environment (70oF max, 65% RH max) and away from strong odors. Packaging materials must be stored away from strong odors.

NUTRIENT STATEMENTS:

NOTE: All values shown in this data sheet were obtained by compositional calculations based upon data listed in the U.S.D.A. Handbook No. 8, U.S .D.A. Handbook No. 8-1, nutritional values furnished by suppliers from their databases and/or actual values obtained by analytical methods. The numbers reflect what we believe is, to the best of our knowledge and ability, a typical representation of the products nutritional composition.

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NUTRITIONAL DATA

NUTRIENTS	AMOUNT/ 100g
Calories (Kcal)	504.05
Cholesterol (mg)	5.26
Monounsaturated Fat (g)	11.55
Polyunsaturated Fat (g)	1.16
Saturated Fat (g)	20.95
Total Fat (g)	33.93
Trans Fat (g)	0.1
Added Sugars (g)	46.51
Carbohydrate (g)	60.04
Starches (g)	3.49
Total Sugars (g)	46.81
Protein (g)	4.51
Dietary Fiber (g)	6.95
Insoluble Fiber (g)	5.56
Soluble Fiber (g)	1.39
Zinc (mg)	1.77
Sodium (mg)	4.06
Potassium (mg)	421.67
Phosphorus (mg)	182.97
Magnesium (mg)	129.36
Iron (mg)	2.5
Calcium (mg)	37.19
Folate (µg)	0.01
Vitamin A (IU)	67.24
Vitamin A (Retinol) (µg)	21.85
Vitamin C (mg)	0
Vitamin D (IU)	0
Vitamin D (µg)	0
Ash (g)	1.35
Caffeine (mg)	51.34
Waters (g)	0.32

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