



Final Product Specification

125 – Glacé Orange Peel (France)

I - Definition

Fruits obtained by osmotic dehydration in glucose – fructose syrup

II - Description

Fruits	:	Orange Peel
Color	:	Characteristic of the Fruit
Texture	:	Firm and supple
Shape	:	Thick strip – length: 90 mm, width: 9 mm (as a guide value)

III - Composition

Ingredient	Percent	Category	Origin of Raw Material	Geographical Origin
Orange Peel	52.726%	Raw Material	<i>Citrus sinensis</i>	Italy
Glucose-Fructose Syrup	47.231%	Sweetener	Wheat, Corn	Italy, Netherlands, Germany, Spain, Poland, Belgium
Citric Acid (E 330)	0.040%	Acidity Regulator	Corn	Austria
Sulfur Dioxide (E 220)	0.003%	Preservative	Chemical	France
Total	100%			

IV - Analytical Characteristics

Physio-Chemical Characteristics

Brix grade	78 ± 2	Method: NFV 05109
pH	4.1 ± 0.3	Method: NFV 1132
Residual Syrup	< 4%	

Microbiological Characteristics

Total Count	< 2000 / g	Method: ISO 4833
Yeast/Mold	< 500 / g	Method: ISO 7954
Total Coliforms	Absence (10 g)	Method: ISO 4832
Faecal Coliforms	Absence (10 g)	Method: NFV 59103
Staphylococcus	Absence (10 g)	Method: ISO 6888
Salmonella	Absence (25 g)	Method: ISO 6579



V - Suitability

Kosher	Yes
Halal	Yes
Vegetarian	Yes
Vegan	Yes

VI – Foreign Bodies

Exogenous Foreign Bodies

Metal Detection	Ferrous: 1.5 – 2.5mm Non-Ferrous: 2 – 3.5mm Stainless Steel: 3 – 3.5mm
Other	CCP manual sorting before packing & PrPo glass audits This product may contain traces of other candied fruits

Endogenous Foreign Bodies

Stalks	< 5 per 10 kg
Leaves pieces	< 2 per 10 kg
Blemished	< 5 per 100 kg
Off Cuts	< 6%

VII - Regulations

We undertake to send you this document in the event of a change of regulation or a modification in this declaration.

Flavors and Additives

We conform to regulation **1334/2008/CE** on flavors in foodstuffs and to regulation **231/2012/UE** on additives in foodstuffs.

Toxicology

We conform to regulations **1881/2006/CE** and **396/2005/CE** on maximum levels for certain contaminants and the maximum pesticide residues levels in food and conform to radioactive contamination regulations **3954/87/Euratom**, **944/89/Euratom**, **284/2012/UE** and **733/2008/CE**

GMO

We certify that the product we supply to you conforms with Decree **2012-128**.

Ionization

We certify that the product is not ionized and does not contain ionized ingredients according to directives **1999/2/EC** and **1999/3/EC**



VIII – Packaging, Shelf Life and Storage

Food Packaging

Cardboard box of 10 kg with blue plastic lining which conform to current regulation concerning material in contact with foodstuffs.

We conform to regulation **1935/2024/CE** on materials and articles intended to come into contact with food and to directive **2002/72/CE** on materials and plastic articles intended to come into contact with food and directive **97/48/CE** regarding migration testing on materials and plastic articles intended to come into contact with food.

Shelf Life

15 months

Storage

Transport and store in clean and dry area in ambient temperatures.

Country of Origin

Product of France

Specification Date

Effective Date – 4 June 2025

Reviewed / Received Date – 7 July 2025